

质量检验证明书
MILL TEST CERTIFICATE
WUXI MYLER HYDRAULIC MACHINERY CO., Ltd.

品 名 (DESCRIPTION OF GOODS): Honed tube										编号(CERT.NO.): 20250519			
订货单位							合同号	M-2025-0519H					
CUSTOMER							CONTRACT NO.						
	冶炼炉号	钢号	规格(mm)		件数 QTY		重量(kg)	交货状态			产品标准		
	HEAT NO.	MATERIAL	SIZE (ID x OD)		M	PCS	WEIGHT	DELIVERY CONDITION			PRODUCT STANDARD		
1	4919GA	ST52	50	60	400		2714.8	SR				H8	
2	4915GA		80	90	100		1048.9						
3	4918GA		100	120	100		2714.8						
4	4919GA		120	140	60		1925.04						
5	4915GA		140	170	30		1721.43						
6	4918GA		160	190	30		1943.55						
	化学成分 CHEMICAL COMPOSITION%	C	Si	Mn	P	S	Cr	Ni	Ti	Al	Fe	Cu	Mo
		≤0.22	≤0.55	≤1.6	≤0.04	≤0.04							
1		0.203	0.428	1.354	0.320	0.338							
2		0.177	0.292	1.254	0.306	0.182							
3		0.207	0.439	1.401	0.055	0.368							
4		0.198	0.490	1.364	0.341	0.224							
5		0.211	0.334	1.195	0.265	0.332							
6		0.190	0.424	1.442	0.206	0.265							
机 械 测 试							工 艺 测 试						
MECHANICAL PROPERTIES							TECHNOLOGY TEST						
	屈服点(Mpa)	抗拉强度(Mpa)		延伸率(%)		硬度	粗糙度	直线度	表面情况	尺寸检测			
	YIELD POINT	TENSILE STRENGTH		ELONGATION		HARDNESS	ROUGHNESS	STRAIGHTNESS	SURFACE	DIMENSION			
	min 355Mpa	min 500Mpa		min 14%		195-220	≤Ra 0.2	0.5/1000	CONDITION	MEASUREMENT			
1	541	653		18		202	0.08	GOOD	GOOD	H8			
2	530	652		20		215	0.04	GOOD	GOOD	H8			
3	547	652		15		212	0.09	GOOD	GOOD	H8			
4	534	667		15		201	0.10	GOOD	GOOD	H8			
5	530	664		15		216	0.12	GOOD	GOOD	H8			
6	530	665		14		205	0.13	GOOD	GOOD	H8			
备注 (REMARKS):													
本产品已按上述要求进行制造和检验，其结果符合要求，特此证明。													
WE HEREBY CERTIFY THAT MATERIAL DESCRIBED HEREIN HAS MANUFACTURED AND TESTED WITH SATISFACTORY RESULTS IN ACCORDANCE WITH THE													
REQUIREMENTS OF THE PURCHASE ORDER OR CONTRACT.													
COUNTRY OF ORIGIN: CHINA							QUALITY INSPECTOR: XIAOZHUANG						

